


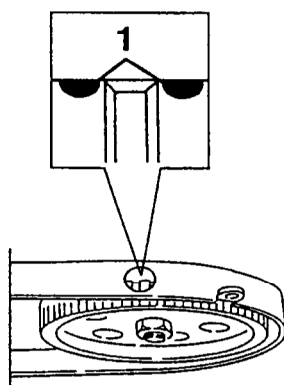
When working with the engine assembled on the car, use the extension wrench N° 1.822.010.000 (A.5.0198), the tightening torques become:

| | | |
|----------------------------------------------------------------------------------|-----------------------------------|-----------------------------|
|  | for torque wrench with 300 mm arm | 64 ÷ 71 Nm 6.5 ÷ 7.2 kgm |
| | for torque wrench with 400 mm arm | 69 ÷ 77 Nm 7.0 ÷ 7.8 kgm |

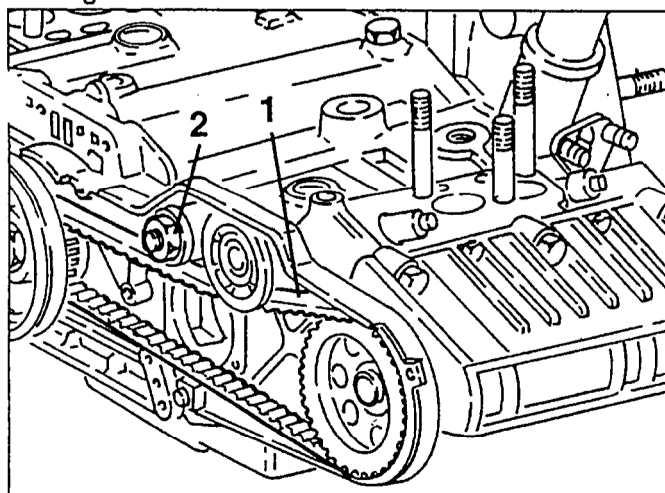
Assembling the timing belts

1. Turn the left camshaft so that the tooth and the two adjacent grooves milled on the timing pulley can be seen through the special holes on the rear guard.

- Turn the crankshaft until the notch "T" on the flywheel is aligned with the fixed reference on the rear cover.



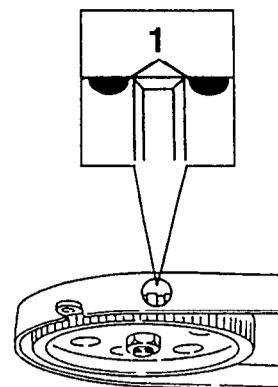
1. Fit the left timing belt.
2. Slacken the belt tensioner fastening nut so that it can exert the load impressed by the spring on the belt, then tighten the nut.



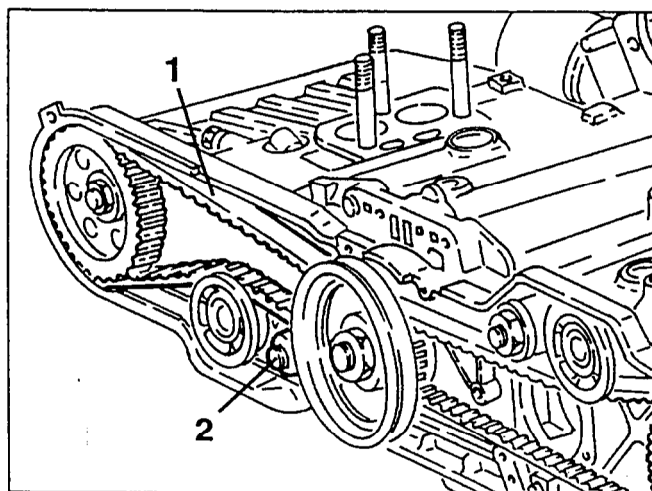
CAUTION:
The belt should be keyed with the belt pulling branch opposite the tensioners taut.

1. Turn the right camshaft so that the tooth and the two adjacent grooves milled on the timing pulley can be seen through the special holes on the rear guard.

- Turn the crankshaft until the notch "T" on the flywheel is aligned with the fixed reference on the rear cover.



1. Fit the right timing belt.
2. Slacken the belt tensioner fastening nut so that it can exert the load impressed by the spring on the belt, then tighten the nut.



CAUTION:
Use special wrench N° 1.822.008.000 (A.5.0195) to prevent the pulley from turning.

- Turn the crankshaft a few times in its direction of rotation to allow the belts to take their final position.
1. Check the engine timing.

